

## Low VOC Degreasing Solvent Product Data Sheet

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### Description

NAVSOLVE® is a low VOC (<25 gm/l) degreaser designed to replace P-D-680, Stoddard Solvent, and MIL-PRF-680 parts washer solvents. It conforms to MIL-PRF-32295A Type II. NAVSOLVE® is safe for use on ferrous and non-ferrous metals.

NAVSOLVE® is strong enough to remove grease, fuel oil, carbon and organic resins yet safe on most painted surfaces.

### Benefits

- Excellent solvency for a wide range of soils
- Controlled evaporation
- Leaves no residue
- Low odor
- Low VOC – meets stringent air quality standards and is certified to the South Coast Air Quality Clean Air Solvent Certification program.
- Meets MIL-PRF-32295A Type II

### Applications

Use undiluted. NAVSOLVE® works very well in a drum mounted parts washer or any immersion tank. (Not for use in high pressure enclosed cabinets.) You may also spray or wipe NAVSOLVE® on a surface to be cleaned. Oil, dirt and carbon will flow off surface. If additional cleaning is required, re-apply and agitate with rag or brush. To speed evaporation, use compressed air or wipe with a dry rag.

### Safety and Handling Precautions

NAVSOLVE® is a combustible material that should never be used around open flames, (welding torches, for example). Always use with adequate ventilation. Rubber gloves are recommended. Place rags in a metal sealable container after use. Keep container closed. Avoid excessive contact with fumes or liquid. Consult MSDS.

### Key Physical Characteristics

<u>Property</u>	<u>Value</u>
Appearance	Clear colorless liquid
Odor	Low
Flash Point, Tag Closed Cup	>60° C
Evaporation Rate (nBuAc=1)	<1
Specific Gravity	0.950-0.960
Vapor Pressure (mm Hg)	<0.5 @ 20° C
VOC Content	<25 grams/liter
Distillation Range	Approx. 185 - 205° C
Shelf Life	2 Years Minimum

### Packaging

<u>Product Name</u>	<u>Part No.</u>	<u>Packaging</u>	<u>National Stock No.</u>
NAVSOLVE®	240-55	55 Gal Drum	6850-01-606-8358
NAVSOLVE®	240-15	15 Gal Drum	6850-01-606-3293
NAVSOLVE®	240-5	5 Gal Pail	6850-01-606-8357
NAVSOLVE®	240-1	4x1 Gal Case	6850-01-606-8356