

# **Product Data Sheet**

Updated: September 2013 This datasheet replaces all previous versions

# P-905

### DOUBLE COATED SILICONE SPLICING TAPE

#### PRODUCT DESCRIPTION

This double-coated polyester silicone tape is designed for splicing of all silicone liners and papers making it ideal in the web processing industry.

## **FEATURES**

- Provides great wetting and tack and also bonds guickly and permanently to silicone treated surfaces.
- This adhesive is firmly anchored to the tape backing, eliminating mass transfer upon removal.
- Silicone adhesive and PE backing provides built in high temperature, puncture and tear resistance.

# PRODUCT CONSTRUCTION

SILICONE ADHESIVE		
POLYESTER FILM		
SILICONE ADHESIVE		
LINER		

# **APPLICATION**

- Developed specifically for splicing silicone papers and/or interliners that normally defy adhesion.
- Recommended for use by paper converters and in silicone liner manufacturing operations.
- Ideal double-coated tape for a wide range of high-temperature mounting applications.

# PROPERTIES, CERTIFICATIONS AND SPECIFICATIONS

Backing Material	Polyester film		
Adhesive	Silicone adhesive		
Color	Clear		
	Imperial	Metric	
Total Tape Thickness w/o liner	3.7 mil	0.094 mm	
Total Tape Thickness w/liner	5.7 mil	0.1448 mm	
Tensile Strength	27 lb/in	47 N/10 mm	
Elongation	100%	100%	
Adhesion to Steel	40 oz/in	4.36 N/10 mm	
Adhesion to Liner	2 oz/in	0.22 N/10 mm	
Adhesion to Silicone Liner			
Emulsion-coated	20 oz/in	2.18 N/10 mm	
Solvent-coated	15 oz/in	1.64 N/10 mm	
180° Shear Adhesion			
Emulsion-coated	18 lb/in	31.5 N/10 mm	
Solvent-coated	18.5 lb/in	32.4 N/10 mm	

<sup>\*</sup>CAUTION: The above are typical values and should not be used in writing specifications. Customer is responsible to ensure product meets intended application requirements before approved for use.

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#### **GENERAL STORAGE CONDITIONS**

Best stored between 50°F-80°F / 10°C-27°C, 25-50% relative humidity; out of direct sunlight.

### PRECAUTION REMINDER

Surface should be clean, free of oil, moisture and dirt before applying. Pressure-sensitive adhesive tapes may require pressure by roller, hand or press when applying. Not doing so may affect the general properties and appearance. Please inspect your surface prior to application; this tape may not adhere well to extremely uneven or distorted surfaces. Please remember to allow adequate time for full adhesive strength.

### **WARRANTY INFORMATION**

The following is made in lieu of all warranties, expressed or implied, including the warranty of merchantability and fitness for a particular or ordinary purpose. NITTO DENKO AMERICA warrants that its products meet the applicable specifications at the time of shipment from our warehouse and NITTO DENKO AMERICA's sole obligation shall be to replace any such quantity of the product which fails to meet NITTO DENKO AMERICA's specifications, or to issue a credit for such merchandise, for a period of six (6) months from the date of shipment.

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