



Safety Data Sheet

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Document Group:	36-3498-7	Version Number:	1.04
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Product identifier

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Kit

ID Number(s):

62-3565-1448-9, 62-3565-1450-5, 62-3565-3630-0

7010366144, 7100109827, 7100109828

Recommended use

Adhesive

Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

36-3468-0, 36-3465-6

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Document Group:	36-3465-6	Version Number:	3.05
Issue Date:	10/07/22	Supersedes Date:	04/21/21

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part A

Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-3605-8530-1		62-3605-9530-0	

7100143961, 7010409611

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Two part urethane adhesives

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Causes serious eye irritation.

Causes skin irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure:
respiratory system |

Precautionary Statements

Prevention:

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

In case of inadequate ventilation wear respiratory protection.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Get medical advice/attention if you feel unwell.

Storage:

Keep container tightly closed.

Store locked up in a well-ventilated place.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
p,p'-Methylenebis(phenyl isocyanate)	101-68-8	30 - 50 Trade Secret *

Urethane Prepolymer (NJTS Reg. No. 04499600-7462)	Trade Secret*	20 - 40 Trade Secret *
Fillers (NJTS Reg. No. 04499600-7414)	Trade Secret*	10 - 30 Trade Secret *
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	1 - 20 Trade Secret *
Talc	14807-96-6	1 - 10 Trade Secret *
Treated Silica	68611-44-9	1 - 3 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

DO NOT USE WATER In case of fire: Use a fire fighting agent suitable for water-reactives such as dry chemical to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide
Hydrogen Chloride
Hydrogen Cyanide
Oxides of Nitrogen
Toxic Vapor, Gas, Particulate

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
p,p'-Methylenebis(phenyl isocyanate)	101-68-8	ACGIH	TWA:0.005 ppm	
p,p'-Methylenebis(phenyl isocyanate)	101-68-8	OSHA	CEIL:0.2 mg/m3(0.02 ppm)	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
TALC	14807-96-6	OSHA	TWA - Use asbestos limits:	
Talc	14807-96-6	OSHA	TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.);TWA:20	

			millions of particles/cu. ft.	
SILICA, AMORPHOUS	68611-44-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³	
Fillers (NJTS Reg. No. 04499600-7414)	Trade Secret	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

White

Specific Physical Form:	Viscous
Odor	Slight Isocyanate
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Boiling Point	<i>No Data Available</i>
Flash Point	>=383 °F [<i>Test Method</i> :Tagliabue Closed Cup]
Evaporation rate	<=1 [<i>Details</i> :Gels with exposure to humidity.]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<=0.010 mmHg [<i>@ 77 °F</i>]
Vapor Density	>=1 [<i>Ref Std</i> :AIR=1]
Density	1.288 g/ml
Specific Gravity	1.288 [<i>Ref Std</i> :WATER=1]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	1,000 - 2,200 centipoise
Hazardous Air Pollutants	<= 60 % weight [<i>Test Method</i> :Calculated]
Molecular weight	<i>No Data Available</i>
VOC Less H2O & Exempt Solvents	0 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1] [<i>Details</i> :as supplied]
VOC Less H2O & Exempt Solvents	<=1 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1] [<i>Details</i> :when used as intended with Part B]
VOC Less H2O & Exempt Solvents	<=0.1 % [<i>Test Method</i> :calculated SCAQMD rule 443.1] [<i>Details</i> :when used as intended with Part B]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Water

Strong acids

Strong bases

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
p,p'-Methylenebis(phenyl isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
p,p'-Methylenebis(phenyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
p,p'-Methylenebis(phenyl isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg
Urethane Prepolymer (NJTS Reg. No. 04499600-7462)	Dermal		LD50 estimated to be > 5,000 mg/kg
Urethane Prepolymer (NJTS Reg. No. 04499600-7462)	Ingestion	Rat	LD50 > 5,000 mg/kg
4,4'-Diisocyanatodiphenylmethane polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-Diisocyanatodiphenylmethane polymer	Ingestion	Rat	LD50 31,600 mg/kg
Fillers (NJTS Reg. No. 04499600-7414)	Dermal	Rabbit	LD50 > 2,000 mg/kg
Fillers (NJTS Reg. No. 04499600-7414)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Fillers (NJTS Reg. No. 04499600-7414)	Ingestion	Rat	LD50 > 5,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Treated Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Treated Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Treated Silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
p,p'-Methylenebis(phenyl isocyanate)	official classification	Irritant
4,4'-Diisocyanatodiphenylmethane polymer	official classification	Irritant
Fillers (NJTS Reg. No. 04499600-7414)	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Treated Silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
p,p'-Methylenebis(phenyl isocyanate)	official classification	Severe irritant
4,4'-Diisocyanatodiphenylmethane polymer	official classification	Severe irritant
Fillers (NJTS Reg. No. 04499600-7414)	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Treated Silica	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
p,p'-Methylenebis(phenyl isocyanate)	official classification	Sensitizing
4,4'-Diisocyanatodiphenylmethane polymer	official classification	Sensitizing

	tion	
Treated Silica	Human and animal	Not classified

Respiratory Sensitization

Name	Species	Value
p,p'-Methylenebis(phenyl isocyanate)	Human	Sensitizing
4,4'-Diisocyanatodiphenylmethane polymer	Human	Sensitizing
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
p,p'-Methylenebis(phenyl isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
4,4'-Diisocyanatodiphenylmethane polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Treated Silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
p,p'-Methylenebis(phenyl isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Treated Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
p,p'-Methylenebis(phenyl isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Treated Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Treated Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Treated Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
p,p'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classifica	NOAEL Not available	

				tion		
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
p,p'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m ³	113 weeks
Treated Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
p,p'-Methylenebis(phenyl isocyanate)	101-68-8	Trade Secret 30 - 50
p,p'-Methylenebis(phenyl isocyanate) (Benzene, 1,1'-methylenebis[4-isocyanato-)	101-68-8	Trade Secret 30 - 50
p,p'-Methylenebis(phenyl isocyanate) (DIISOCYANATES (CERTAIN CHEMICALS ONLY))	101-68-8	Trade Secret 30 - 50

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification**

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** Reacts with Water

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part B

Product Identification Numbers

62-3565-8530-7, 62-3565-9530-6
7010366145, 7100143701

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Two part urethane adhesives

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Reproductive Toxicity: Category 2.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Health Hazard |

Pictograms

**Hazard Statements**

Suspected of damaging fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure:
respiratory system |

Precautionary Statements**Prevention:**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.

Response:

IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2% of the mixture consists of ingredients of unknown acute oral toxicity.

2% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polyol (NJTS Reg. No. 04499600-7418)	Trade Secret*	30 - 50 Trade Secret *
Talc	14807-96-6	10 - 30 Trade Secret *
Polyether Polyol (NJTS Reg. No. 04499600-7417)	Trade Secret*	10 - 30 Trade Secret *
Urethane Prepolymer (NJTS Reg. No. 04499600-7415)	Trade Secret*	1 - 10 Trade Secret *
Thickening Agent (NJTS Reg. No. 04499600-7416)	Trade Secret*	0.1 - 5 Trade Secret *
Piperazine	110-85-0	< 1 Trade Secret *
Silane, dichlorodimethyl-, reaction products with silica	68611-44-9	< 1 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If you are concerned, get medical advice.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Aldehydes
Carbon monoxide
Carbon dioxide
Hydrogen Chloride
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label

and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Piperazine	110-85-0	ACGIH	TWA(as piperazine, inhalable fraction & vapor):0.03 ppm	A4: Not class. as human carcin, Dermal/Respiratory Sensitizer
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m ³	A4: Not class. as human carcin
TALC	14807-96-6	OSHA	TWA - Use asbestos limits:	
Talc	14807-96-6	OSHA	TWA concentration(respirable):0.1 mg/m ³ (2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
SILICA, AMORPHOUS	68611-44-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene

Nitrile Rubber

Natural Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Dark Green

Specific Physical Form:

Paste

Odor

Slight Ammoniacal

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

No Data Available

Flash Point

≥ 340 °F [*Test Method*: Closed Cup]

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

≤ 0.000004 mmHg [*@ 68 °F*]

Vapor Density

Not Applicable

Density

1.2 g/ml

Specific Gravity

1.2 [*Ref Std*: WATER=1]

Solubility in Water

Negligible

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

2,000 - 2,700 centipoise [*@ 73.4 °F*]

Hazardous Air Pollutants

0 % weight [*Test Method*: Calculated]

Molecular weight

No Data Available

VOC Less H₂O & Exempt Solvents

0 g/l [*Test Method*: calculated SCAQMD rule 443.1]

[*Details*: when used as intended with Part A]

VOC Less H2O & Exempt Solvents

0 % [*Test Method*:calculated SCAQMD rule 443.1]
[*Details*:when used as intended with Part A]

VOC Less H2O & Exempt Solvents

0 g/l [*Test Method*:calculated SCAQMD rule 443.1] [*Details*:as supplied]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

May cause additional health effects (see below).

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Polyol (NJTS Reg. No. 04499600-7418)	Dermal	Rat	LD50 > 2,000 mg/kg
Polyol (NJTS Reg. No. 04499600-7418)	Ingestion	Rat	LD50 > 2,500 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyether Polyol (NJTS Reg. No. 04499600-7417)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polyether Polyol (NJTS Reg. No. 04499600-7417)	Ingestion	Rat	LD50 > 10,000 mg/kg
Urethane Prepolymer (NJTS Reg. No. 04499600-7415)	Dermal		LD50 estimated to be > 5,000 mg/kg
Urethane Prepolymer (NJTS Reg. No. 04499600-7415)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Silane, dichlorodimethyl-, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silane, dichlorodimethyl-, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Piperazine	Ingestion	Rat	LD50 2,300 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyol (NJTS Reg. No. 04499600-7418)	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Silane, dichlorodimethyl-, reaction products with silica	Rabbit	No significant irritation
Piperazine	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Polyol (NJTS Reg. No. 04499600-7418)	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Silane, dichlorodimethyl-, reaction products with silica	Rabbit	No significant irritation
Piperazine	similar health hazards	Corrosive

Skin Sensitization

Name	Species	Value
Silane, dichlorodimethyl-, reaction products with silica	Human and animal	Not classified
Piperazine	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Talc	Human	Not classified
Piperazine	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Silane, dichlorodimethyl-, reaction products with silica	In Vitro	Not mutagenic
Piperazine	In vivo	Not mutagenic
Piperazine	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Silane, dichlorodimethyl-, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Piperazine	Ingestion	Toxic to female reproduction	Rat	NOAEL 125 mg/kg/day	2 generation
Piperazine	Ingestion	Toxic to male reproduction	Rat	NOAEL 125 mg/kg/day	2 generation
Piperazine	Ingestion	Toxic to development	Rabbit	NOAEL 94 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Piperazine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
Piperazine	Ingestion	nervous system	Causes damage to organs	Human and animal	NOAEL not available	therapeutic use

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
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Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m ³	113 weeks
Silane, dichlorodimethyl-, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Piperazine	Ingestion	hematopoietic system eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,250 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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