



Safety Data Sheet

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|------------------------|-----------|-------------------------|---------------|
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SECTION 1: Identification

1.1. Product identifier

3M™ Thermally Conductive Epoxy Adhesive TC-2810 (Part A)

Product Identification Numbers

XA-0068-4973-2
7012689858

1.2. Recommended use and restrictions on use

Recommended use

Conductive Adhesive, 2 Part Adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | 3M Singapore |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Corrosion/Irritation: Category 1B.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark |

Pictograms



Hazard Statements

Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

Precautionary statements

Prevention:

Do not breathe vapors.
Wash exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection, and face protection.

Response:

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES OR ON SKIN (or hair): Immediately call a POISON CENTER or doctor.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Storage:

Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Hazards not otherwise classified

May cause chemical gastrointestinal burns.

Supplemental Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

30% of the mixture consists of ingredients of unknown acute oral toxicity.
30% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|---|---------------|------------------------|
| 4,7,10-trioxatridecane-1,13-diamine | 4246-51-9 | 40 - 50 Trade Secret * |
| adduct | Trade Secret* | 20 - 40 |
| boron nitride | 10043-11-5 | 15 - 30 |
| 2,4,6-tris((dimethylamino)methyl)phenol | 90-72-2 | 1 - 5 Trade Secret * |
| silane, trimethoxyoctyl-, hydrolysis products with silica | 92797-60-9 | 1 - 5 |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade

secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide
Hydrogen Chloride
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers

an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|---|------------|--------|--|---------------------|
| Silica: Amorphous, including natural diatomaceous earth | 92797-60-9 | OSHA | TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³ | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber, Neoprene, Nitrile Rubber

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|--|--|
| Physical state | Liquid |
| Specific Physical Form: | Paste |
| Color | White |
| Odor | Very Mild Amine |
| Odor threshold | <i>No Data Available</i> |
| pH | <i>Not Applicable</i> |
| Melting point/Freezing point | <i>No Data Available</i> |
| Boiling point/Initial boiling point/Boiling range | >=120 °C |
| Flash Point | >=120 °C [<i>Test Method: Estimated</i>] |
| Evaporation rate | <i>Not Applicable</i> |
| Flammability | Not Applicable |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |

| | |
|---|------------------------------|
| Vapor Pressure | <=0.002 mmHg [@ 20 °C] |
| Relative Vapor Density | Negligible |
| Density | 1.34 g/ml |
| Relative Density | 1.34 [Ref Std: WATER=1] |
| Water solubility | Negligible |
| Solubility- non-water | No Data Available |
| Partition coefficient: n-octanol/ water | No Data Available |
| Autoignition temperature | No Data Available |
| Decomposition temperature | No Data Available |
| Kinematic Viscosity | 111,940 mm ² /sec |
| Volatile Organic Compounds | 0 % weight |
| Percent volatile | 0 % weight |
| VOC Less H ₂ O & Exempt Solvents | 0 % |
| Molecular weight | Not Applicable |

| | |
|--------------------------|----------------|
| Particle Characteristics | Not Applicable |
|--------------------------|----------------|

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

May be harmful in contact with skin.

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---|-----------|---------|---|
| Overall product | Dermal | | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| 4,7,10-trioxatridecane-1,13-diamine | Dermal | Rabbit | LD50 2,525 mg/kg |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | Rat | LD50 2,850 mg/kg |
| boron nitride | Dermal | Rabbit | LD50 > 20,000 mg/kg |
| boron nitride | Ingestion | Rat | LD50 > 5,000 mg/kg |
| silane, trimethoxyoctyl-, hydrolysis products with silica | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| silane, trimethoxyoctyl-, hydrolysis products with silica | Ingestion | Rat | LD50 > 5,340 mg/kg |
| 2,4,6-tris(dimethylamino)methylphenol | Dermal | Rat | LD50 1,280 mg/kg |
| 2,4,6-tris(dimethylamino)methylphenol | Ingestion | Rat | LD50 1,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---------------------------------------|------------------|--------------------|
| 4,7,10-trioxatridecane-1,13-diamine | Rabbit | Corrosive |
| boron nitride | Human and animal | Minimal irritation |
| 2,4,6-tris(dimethylamino)methylphenol | Rabbit | Corrosive |

Serious Eye Damage/Irritation

| Name | Species | Value |
|-------------------------------------|---------|-----------|
| 4,7,10-trioxatridecane-1,13-diamine | Rabbit | Corrosive |

| | | |
|---|--------|---------------------------|
| boron nitride | Rabbit | No significant irritation |
| 2,4,6-tris((dimethylamino)methyl)phenol | Rabbit | Corrosive |

Skin Sensitization

| Name | Species | Value |
|---|------------------------|----------------|
| 4,7,10-trioxatridecane-1,13-diamine | Professional judgement | Sensitizing |
| boron nitride | Guinea pig | Not classified |
| 2,4,6-tris((dimethylamino)methyl)phenol | Guinea pig | Not classified |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|---------------|
| 4,7,10-trioxatridecane-1,13-diamine | In Vitro | Not mutagenic |
| 2,4,6-tris((dimethylamino)methyl)phenol | In Vitro | Not mutagenic |

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---|-----------|--|---------|---------------------|----------------------------|
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | Not classified for female reproduction | Rat | NOAEL 600 mg/kg/day | prematuring into lactation |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | Not classified for male reproduction | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | Not classified for development | Rat | NOAEL 600 mg/kg/day | prematuring into lactation |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | Not classified for male reproduction | Rat | NOAEL 150 mg/kg/day | 2 generation |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | Not classified for female reproduction | Rat | NOAEL 50 mg/kg/day | 2 generation |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | Not classified for development | Rabbit | NOAEL 15 mg/kg/day | during gestation |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|------------|------------------------|--|------------------------|---------------------|-------------------|
| 4,7,10-trioxatridecane-1,13-diamine | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| 2,4,6-tris((dimethylamino)methyl)phenol | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|-------------------------------------|-----------|------------------------|----------------|---------|---------------------|-------------------|
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | gastrointestinal tract | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane- | Ingestion | heart | Not classified | Rat | NOAEL 600 | 59 days |

| 1,13-diamine | | | | | mg/kg/day | |
|---|-----------|---------------------------------|----------------|-----|---------------------|---------|
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | endocrine system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | bone, teeth, nails, and/or hair | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | hematopoietic system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | liver | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | immune system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | muscles | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | nervous system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | eyes | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | kidney and/or bladder | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | respiratory system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-trioxatridecane-1,13-diamine | Ingestion | vascular system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Dermal | skin | Not classified | Rat | NOAEL 25 mg/kg/day | 4 weeks |
| 2,4,6-tris((dimethylamino)methyl)phenol | Dermal | liver | Not classified | Rat | NOAEL 125 mg/kg/day | 4 weeks |
| 2,4,6-tris((dimethylamino)methyl)phenol | Dermal | nervous system | Not classified | Rat | NOAEL 125 mg/kg/day | 4 weeks |
| 2,4,6-tris((dimethylamino)methyl)phenol | Dermal | auditory system | Not classified | Rat | NOAEL 125 mg/kg/day | 4 weeks |
| 2,4,6-tris((dimethylamino)methyl)phenol | Dermal | hematopoietic system | Not classified | Rat | NOAEL 125 mg/kg/day | 4 weeks |
| 2,4,6-tris((dimethylamino)methyl)phenol | Dermal | eyes | Not classified | Rat | NOAEL 125 mg/kg/day | 4 weeks |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | heart | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | endocrine system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | hematopoietic system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | liver | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | muscles | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | nervous system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | kidney and/or bladder | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | respiratory system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | vascular system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |

| | | | | | | |
|---|-----------|---------------------------------|----------------|-----|---------------------|---------|
| l)phenol | | | | | | |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | auditory system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | skin | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | gastrointestinal tract | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | bone, teeth, nails, and/or hair | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | immune system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris((dimethylamino)methyl)phenol | Ingestion | eyes | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D002 (Corrosive)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not Applicable.

Health Hazards

Hazard Not Otherwise Classified (HNOC)

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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