

Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3MTMDry Layup Adhesive 09091,16.5 OZ, Red

Product Identification Numbers

60-4300-5068-6, UU-0112-8527-5 7100010064, 7100245773

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Bonding adhesive

Restrictions on use

Not for sale or use in CA, CT, DE, IL, IN, MA, MD, ME, MI, NH, NJ, NY, OH, PA, RI, UT, VA and District of Columbia. Consult local air quality rules

This chemical/product is not and cannot be distributed in commerce (as defined in TSCA section 3(5)) or processed (as defined in TSCA section 3(13)) for consumer paint or coating removal.

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Electrical Markets Division

Marine & Specialty Vehicle

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Aerosol: Category 1. Gas Under Pressure: Liquefied gas.

Serious Eye Damage/Irritation: Category 2B.

Reproductive Toxicity: Category 1B.

Carcinogenicity: Category 2.

Simple Asphyxiant.

Specific Target Organ Toxicity (single exposure): Category 1. Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Gas cylinder | Exclamation mark | Health Hazard |

Pictograms









Hazard Statements

Extremely flammable aerosol.

Contains gas under pressure; may explode if heated.

Causes eye irritation.

May cause drowsiness or dizziness.

May damage fertility or the unborn child.

Suspected of causing cancer.

May displace oxygen and cause rapid suffocation.

Causes damage to organs:

cardiovascular system

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Do not spray on an open flame or other ignition source.

Pressurized container: Do not pierce or burn, even after use.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. Specific treatment (see Notes to Physician on this label).

Storage:

Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Store in a well-ventilated place. Keep container tightly closed.

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Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

Supplemental Information:

Intentional concentration and inhalation may be harmful or fatal.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
2-Methylpentane	107-83-5	20 - 30 Trade Secret *
Cyclohexane	110-82-7	10 - 20 Trade Secret *
Dimethyl Ether	115-10-6	7 - 15 Trade Secret *
Isobutane	75-28-5	7 - 15 Trade Secret *
Propane	74-98-6	7 - 15 Trade Secret *
Non-Volatile Components - N.J. Trade Secret Registry	Trade Secret*	7 - 15 Trade Secret *
No. 04499600-5776p		
Pinene Resin	31393-98-3	5 - 10 Trade Secret *
Glycerol Ester	Trade Secret*	5 - 10 Trade Secret *
Pentane	109-66-0	< 3 Trade Secret *
Acetone	67-64-1	< 1 Trade Secret *
Hexane	110-54-3	< 1 Trade Secret *
Methyl Acetate	79-20-9	< 1 Trade Secret *
Methyl Ethyl Ketone	78-93-3	< 1 Trade Secret *
Methyl Isobutyl Ketone	108-10-1	< 1 Trade Secret *
Toluene	108-88-3	< 1 Trade Secret *
Methylene Chloride	75-09-2	<= 0.0099 Trade Secret *

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. Get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and

Page 3 of 20 unconsciousness). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionCarbon monoxideDuring CombustionCarbon dioxideDuring CombustionHydrogen BromideDuring CombustionToxic Vapor, Gas, ParticulateDuring Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Close cylinder. Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink

or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
2-Methylpentane	107-83-5	ACGIH	TWA:500 ppm;STEL:1000	
			ppm	
Methyl Isobutyl Ketone	108-10-1	ACGIH	TWA:20 ppm;STEL:75 ppm	A3: Confirmed animal
				carcin.
Methyl Isobutyl Ketone	108-10-1	OSHA	TWA:410 mg/m3(100 ppm)	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human
				carcin, Ototoxicant
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
Pentane	109-66-0	ACGIH	TWA:1000 ppm	
Pentane	109-66-0	OSHA	TWA:2950 mg/m3(1000 ppm)	
Hexane	110-54-3	ACGIH	TWA:50 ppm	Danger of cutaneous
				absorption
Hexane	110-54-3	OSHA	TWA:1800 mg/m3(500 ppm)	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	OSHA	TWA:1050 mg/m3(300 ppm)	
Dimethyl Ether	115-10-6	AIHA	TWA:1880 mg/m3(1000 ppm)	
Acetone	67-64-1	ACGIH	TWA:250 ppm;STEL:500 ppm	A4: Not class. as human
				carcin
Acetone	67-64-1	OSHA	TWA:2400 mg/m3(1000 ppm)	
Propane	74-98-6	ACGIH	Limit value not established:	simple asphyxiant
Propane	74-98-6	OSHA	TWA:1800 mg/m3(1000 ppm)	
Methylene Chloride	75-09-2	ACGIH	TWA:50 ppm	A3: Confirmed animal
				carcin.
Methylene Chloride	75-09-2	OSHA	TWA:25 ppm;STEL:125 ppm	29 CFR 1910.1052,
				SKIN
Isobutane	75-28-5	ACGIH	STEL:1000 ppm	
Natural gas	75-28-5	ACGIH	Limit value not established:	simple asphyxiant
Methyl Ethyl Ketone	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
Methyl Ethyl Ketone	78-93-3	OSHA	TWA:590 mg/m3(200 ppm)	
Methyl Acetate	79-20-9	ACGIH	TWA:200 ppm;STEL:250 ppm	
Methyl Acetate	79-20-9	OSHA	TWA:610 mg/m3(200 ppm)	
Glycerol Ester	Trade	ACGIH	TWA(as Resin, inhalable	Dermal/Respiratory
	Secret		fraction):0.001 mg/m3	Sensitizer

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

Half facepiece or full facepiece supplied-air respirator

Organic vapor respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Gas
Color Dark Red

OdorSweet Odor, Fruity OdorOdor thresholdNo Data Available

pHApproximately 6.7Melting pointNo Data AvailableBoiling PointNo Data Available

Flash Point -42.00 °F [Test Method: Tagliabue Closed Cup]

Evaporation rate

1.9 [Ref Std:ETHER=1]
Flammability (solid, gas)
Flammable Limits(LEL)
Approximately 1.5 % volume
Flammable Limits(UEL)
Approximately 8.6 % volume

Vapor PressureNo Data AvailableVapor Density2.97 [Ref Std: AIR=1]

Density No Data Available

Specific Gravity 0.697 [Ref Std: WATER=1]

Solubility in Water Ni

Solubility- non-water No Data Available Partition coefficient: n-octanol/ water No Data Available **Autoignition temperature** No Data Available **Decomposition temperature** Not Applicable Viscosity Not Applicable Average particle size No Data Available **Bulk density** No Data Available **Hazardous Air Pollutants** <=1 % weight Molecular weight No Data Available

Volatile Organic Compounds77.7 %Percent volatile77.7 % weightSoftening pointNo Data Available

VOC Less H2O & Exempt Solvents 550.2 g/l [Test Method:calculated per EPA method 24]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Combustibles

10.6. Hazardous decomposition products

Substance Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Simple Asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eve Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Single exposure, above recommended guidelines, may cause: Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Dichloromethane (methylene chloride)	75-09-2	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
Dichloromethane (Methylene Chloride)	75-09-2	Anticipated human carcinogen	National Toxicology Program Carcinogens
Methyl isobutyl ketone	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
METHYLENE CHLORIDE	75-09-2	Cancer hazard	OSHA Carcinogens

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2-Methylpentane	Dermal		LD50 estimated to be > 5,000 mg/kg
2-Methylpentane	Inhalation- Vapor		LC50 estimated to be > 50 mg/l
2-Methylpentane	Ingestion		LD50 estimated to be > 5,000 mg/kg
Isobutane	Inhalation- Gas (4 hours)	Rat	LC50 276,000 ppm

Page 8 **of** 20

Gas (4 hours	D	T., L., L. C	D-4	1.050 > 200.000
Nour Note Nour Nour Note	Propane	Inhalation-	Rat	LC50 > 200,000 ppm
Dermal		,		
Inhalation-	Cycleboyene		Dat	LD50 > 2,000 mg/kg
Vapor (4 hours)			_	
Noursy Noursy Cyclohexane Ingestion Rat LD50 6,200 mg/kg	Cyclonexane		Rat	LC50 > 32.9 mg/l
Ingestion Rat		1 \		
Dimethyl Ether	Cyalahayana		Dot	LD50 6 200 mg/kg
Gas (4 hours)			-	
Nours N	Difficulty Edici		Kat	EC30 104,000 ppm
Non-Volatile Components - N.J. Trade Secret Registry No.		`		
0.4499(00.5776p	Non-Volatile Components - N.J. Trade Secret Registry No.			LD50 estimated to be > 5.000 mg/kg
Output				
Pinene Resin	Non-Volatile Components - N.J. Trade Secret Registry No.	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Piene Resin	04499600-5776p			
Prince Resin	Pinene Resin	Dermal	Professio	LD50 estimated to be > 5,000 mg/kg
Pinner Resin				
Pinene Resin				
Citycerol Ester				
Cilycerol Ester Ingestion Rat LD50 > 2,000 mg/kg				
Pentane	<u>, , , , , , , , , , , , , , , , , , , </u>			
Inhalation	•			
Napor (4 hours) Napor (3 hours) Nat LD50 > 2,000 mg/kg			-	
Nours Nours Nat	Pentane		Rat	LC50 > 18 mg/l
Pentane				
Hexane	Dantana		Dot	LD50 > 2,000 mg/lsg
Hexane				
Vapor (4 hours) Nature N				
Nours Nours New	nexalle		Kat	LC30 170 Hig/1
Hexane				
Acetone	Hexane		Rat	LD50 > 28 700 mg/kg
Inhalation-Vapor (4 hours) Nate				
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Methylene ChlorideDermalRatLD50 > 2,000 mg/kgMethylene ChlorideInhalation-Vapor (4 hours)LC50 63.7 mg/l	Methyl Acetate		Rat	LD50 > 5,000 mg/kg
Methylene Chloride Inhalation-Vapor (4 hours) Rat LC50 63.7 mg/l				
Vapor (4 hours)				
hours)	J . 			
ingestion Rat LD30 1,410 mg/kg	Methylene Chloride	Ingestion	Rat	LD50 1,410 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value

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and the	D C :	NOTE: 10 of
2-Methylpentane	Professio	Mild irritant
	nal	
	judgeme nt	
Isobutane	Professio	No significant irritation
Isobutane	nal	No significant irritation
	judgeme	
	nt	
Propane	Rabbit	Minimal irritation
Cyclohexane	Rabbit	Mild irritant
Non-Volatile Components - N.J. Trade Secret Registry No. 04499600-5776p	Professio	Minimal irritation
	nal	
	judgeme	
	nt	
Pinene Resin	In vitro	No significant irritation
	data	
Glycerol Ester	Rabbit	No significant irritation
Pentane	Rabbit	Minimal irritation
Hexane	Human	Mild irritant
	and	
	animal	
Acetone	Mouse	Minimal irritation
Methyl Isobutyl Ketone	Rabbit	Mild irritant
Methyl Ethyl Ketone	Rabbit	Minimal irritation
Toluene	Rabbit	Irritant
Methyl Acetate	Rabbit	No significant irritation
Methylene Chloride	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
2-Methylpentane	Professio nal judgeme nt	Moderate irritant
Isobutane	Professio nal judgeme nt	No significant irritation
Propane	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
Pinene Resin	In vitro data	No significant irritation
Glycerol Ester	Rabbit	Mild irritant
Pentane	Rabbit	Mild irritant
Hexane	Rabbit	Mild irritant
Acetone	Rabbit	Severe irritant
Methyl Isobutyl Ketone	Rabbit	Mild irritant
Methyl Ethyl Ketone	Rabbit	Severe irritant
Toluene	Rabbit	Moderate irritant
Methyl Acetate	Rabbit	Moderate irritant
Methylene Chloride	Rabbit	Severe irritant

Skin Sensitization

Skin Schsitization		
Name	Species	Value
Pinene Resin	Multiple	Not classified
	animal	
	species	
Glycerol Ester	Human	Not classified
	and	
	animal	
Pentane	Guinea	Not classified
	pig	
Hexane	Human	Not classified

Methyl Isobutyl Ketone	Guinea	Not classified
	pig	
Toluene	Guinea	Not classified
	pig	
Methyl Acetate	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Isobutane	In Vitro	Not mutagenic
	In Vitro	
Propane		Not mutagenic
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Dimethyl Ether	In Vitro	Not mutagenic
Dimethyl Ether	In vivo	Not mutagenic
Pinene Resin	In Vitro	Not mutagenic
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not
		sufficient for classification
Hexane	In Vitro	Not mutagenic
Hexane	In vivo	Not mutagenic
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not
		sufficient for classification
Methyl Isobutyl Ketone	In Vitro	Not mutagenic
Methyl Ethyl Ketone	In Vitro	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Methyl Acetate	In Vitro	Not mutagenic
Methyl Acetate	In vivo	Not mutagenic
Methylene Chloride	In vivo	Not mutagenic
Methylene Chloride	In Vitro	Some positive data exist, but the data are not
•		sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Dimethyl Ether	Inhalation	Rat	Not carcinogenic
Hexane	Dermal	Mouse	Not carcinogenic
Hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Acetone	Not Specified	Multiple animal species	Not carcinogenic
Methyl Isobutyl Ketone	Inhalation	Multiple animal species	Carcinogenic
Methyl Ethyl Ketone	Inhalation	Human	Not carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Methylene Chloride	Inhalation	Multiple animal species	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Dimethyl Ether	Inhalation	Not classified for development	Rat	NOAEL 40,000 ppm	during organogenesi s
Pentane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesi s
Pentane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesi s
Hexane	Ingestion	Not classified for development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesi s
Hexane	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during gestation
Hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days
Acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
Acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesi s
Methyl Isobutyl Ketone	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
Methyl Isobutyl Ketone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Methyl Isobutyl Ketone	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
Methyl Isobutyl Ketone	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesi s
Methyl Ethyl Ketone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Methylene Chloride	Inhalation	Not classified for female reproduction	Rat	NOAEL 5.2 mg/l	2 generation
Methylene Chloride	Inhalation	Not classified for male reproduction	Rat	NOAEL 5.2 mg/l	2 generation
Methylene Chloride	Inhalation	Not classified for development	Multiple animal species	NOAEL 4.3 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Ī	Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure
							Duration

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2-Methylpentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
2-Methylpentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2-Methylpentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	
2-Methylpentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Isobutane	Inhalation	cardiac sensitization	Causes damage to organs	Multiple animal species	NOAEL Not available	
Isobutane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Isobutane	Inhalation	respiratory irritation	Not classified	Mouse	NOAEL Not available	
Propane	Inhalation	cardiac sensitization	Causes damage to organs	Human	NOAEL Not available	
Propane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propane	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Dimethyl Ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl Ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes
Pentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	not available
Pentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	not available
Hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
Hexane	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19	6 hours

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					mg/l	
Acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Methyl Isobutyl Ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
Methyl Isobutyl Ketone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methyl Isobutyl Ketone	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
Methyl Isobutyl Ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
Methyl Ethyl Ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classifica tion	NOAEL Not available	
Methyl Ethyl Ketone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
Methyl Ethyl Ketone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Methyl Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Methyl Acetate	Inhalation	blindness	Not classified		NOAEL Not available	
Methyl Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Methylene Chloride	Dermal	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	4 hours
Methylene Chloride	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
Methylene Chloride	Inhalation	blood	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methylene Chloride	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Snecific Target Organ Toxicity - repeated exposure

Specific Target Organ Toxicity - repeated exposure							
Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure	
				-		Duration	
2-Methylpentane	Inhalation	peripheral nervous	Not classified	Rat	NOAEL 5.3	14 weeks	
		system			mg/l		
2-Methylpentane	Ingestion	peripheral nervous	Not classified	Rat	NOAEL Not	8 weeks	
	_	system			available		

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2-Methylpentane	Ingestion	kidney and/or	Not classified	Rat	LOAEL	28 days
		bladder			2,000 mg/kg	,
Isobutane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4,500 ppm	13 weeks
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Dimethyl Ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 25,000 ppm	2 years
Dimethyl Ether	Inhalation	liver	Not classified	Rat	NOAEL 20,000 ppm	30 weeks
Pinene Resin	Ingestion	heart gastrointestinal tract hematopoietic system liver nervous system eyes kidney and/or bladder	Not classified	Rat	NOAEL 331 mg/kg/day	90 days
Pentane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
Hexane	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
Hexane	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
Hexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
Hexane	Inhalation	auditory system immune system eyes	Not classified	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	heart skin endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
Hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL Not available	13 weeks

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Acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days
Acetone	Ingestion	eyes	Not classified	Rat	NOAEL 3,400 mg/kg/day	13 weeks
Acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
Methyl Isobutyl Ketone	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
Methyl Isobutyl Ketone	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
Methyl Isobutyl Ketone	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
Methyl Isobutyl Ketone	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
Methyl Isobutyl Ketone	Inhalation	endocrine system hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
Methyl Isobutyl Ketone	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
Methyl Isobutyl Ketone	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Methyl Isobutyl Ketone	Ingestion	heart immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
Methyl Ethyl Ketone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
Methyl Ethyl Ketone	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days

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Methyl Ethyl Ketone	Ingestion	liver	Not classified	Rat	NOAEL Not	7 days
Methyl Ethyl Ketone	Ingestion	nervous system	Not classified	Rat	NOAEL 173	90 days
Toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	mg/kg/day NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Methyl Acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
Methyl Acetate	Inhalation	endocrine system hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL 6.1 mg/l	28 days
Methylene Chloride	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 6.95 mg/l	2 years
Methylene Chloride	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.17 mg/l	2 years
Methylene Chloride	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	LOAEL 35 mg/l	8 weeks
Methylene Chloride	Inhalation	heart	Not classified	Human	NOAEL Not available	
Methylene Chloride	Inhalation	immune system	Not classified	Rat	NOAEL 18 mg/l	28 days
Methylene Chloride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,200 mg/kg/day	3 months

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Methylene Chloride	Ingestion	blood	Not classified	Rat	NOAEL 249	2 years
					mg/kg/day	
Methylene Chloride	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,469 mg/kg/day	3 months
Methylene Chloride	Ingestion	eyes	Not classified	Rat	NOAEL 249 mg/kg/day	104 weeks

Aspiration Hazard

Name	Value
2-Methylpentane	Aspiration hazard
Cyclohexane	Aspiration hazard
Pentane	Aspiration hazard
Hexane	Aspiration hazard
Methyl Isobutyl Ketone	Some positive data exist, but the data are not sufficient for classification
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Facility must be capable of handling aerosol cans. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. The facility should be equipped to handle gaseous waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D035 (Methyl ethyl ketone)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Flammable (gases, aerosols, liquids, or solids)
Gas under pressure

Health Hazards

Carcinogenicity

Reproductive toxicity

Serious eye damage or eye irritation

Simple Asphyxiant

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cyclohexane	110-82-7	Trade Secret 10 - 20
Methyl Isobutyl Ketone	108-10-1	Trade Secret < 1

This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)	C.A.S. No	Regulation	<u>Status</u>
Methylene Chloride	75-09-2	Toxic Substances Control Act (TSCA) 6	Proposed
		Banned or Restricted Use Chemicals	

Additional TSCA Information

This chemical/product is not and cannot be distributed in commerce (as defined in TSCA section 3(5)) or processed (as defined in TSCA section 3(13)) for consumer paint or coating removal.

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 4 Instability: 0 Special Hazards: None

Aerosol Storage Code: 3

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: *4 Flammability: 4 Physical Hazard: 0 Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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