SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: SAFETY-KLEEN MIL-PRF-680, TYPE II

SYNONYMS: Parts Washer Solvent; Petroleum Distillates; Petroleum Naphtha; Naphtha, Solvent; Stoddard Solvent; Odorless Mineral Spirits; High Flash Mineral Spirits; Synthetic Isoparraffinic Hydrocarbon; ASTM D-235 Type IIC Mineral Spirits.

PRODUCT CODE: 14426

PRODUCT USE: Cleaning and degreasing metal parts. This product complies with the requirements of MIL-PRF-680 for Type II Degreasing Solvent. It is included on the MIL-PRF-680 Products List. If this product is used in combination with other products, refer to the Material Safety Data Sheet for those products.

24-HOUR EMERGENCY PHONE NUMBERS
These numbers are for emergency use only. If you desire non-emergency product information, please call a phone number listed below.

MEDICAL AND TRANSPORTATION (SPILL): 1-800-468-1760

SUPPLIER: Safety-Kleen Systems, Inc.
5400 Legacy Drive
Cluster II, Building 3
Plano, Texas 75024
USA
1-800-669-5740
www.Safety-Kleen.com

TECHNICAL INFORMATION: 1-800-669-5740 Press 1, then 1, then Enter 7500

MSDS FORM NUMBER: 82884

ISSUE: January 23, 2008

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SUPERSEDES: November 8,2005

PREPARED BY: Product MSDS Coordinator

APPROVED BY: MSDS Task Force
SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>WT%</th>
<th>NAME</th>
<th>SYNONYM</th>
<th>CAS NO</th>
<th>TWA mg/m³</th>
<th>STEL mg/m³</th>
<th>OSHA PEL**</th>
<th>ACGIH TLV®</th>
<th>LD a</th>
<th>LC b</th>
</tr>
</thead>
<tbody>
<tr>
<td>100</td>
<td>Naphtha (petroleum), hydrotreated heavy</td>
<td>Synthetic isoparaffinic hydrocarbon</td>
<td>64742-48-9</td>
<td>500 ppm c, f</td>
<td>2900 ppm N. Av.</td>
<td>100 ppm c</td>
<td>N. Av.</td>
<td>N. Av.</td>
<td>N. Av.</td>
</tr>
</tbody>
</table>

**OSHA Final PEL value (enforceable). Some States have adopted more stringent values.

N. Av. = Not Available

a Inhalation-Rat LC50
b Oral-Rat LD50

b Based on Stoddard Solvent

SECTION 3: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

APPEARANCE
Liquid, clear, colorless and odorless.

WARNING!

PHYSICAL HAZARDS
Combustible liquid and vapor.

HEALTH HAZARDS
May be harmful if inhaled.
May irritate the respiratory tract (nose, throat, and lungs), eyes, and skin.
May be harmful or fatal if swallowed.
Contains material that may cause lung and central nervous system damage.

ENVIRONMENTAL HAZARDS
Product is not expected to be toxic to fish.
POTENTIAL HEALTH EFFECTS

INGESTION (SWALLOWING): May be harmful or fatal if swallowed. May cause throat irritation, nausea, vomiting, and central nervous system effects as noted under INHALATION (BREATHING).

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Individuals with pre-existing respiratory tract (nose, throat, and lungs), central nervous system, eye, and/or skin disorders may have increased susceptibility to the effects of exposure.

CHRONIC: Prolonged or repeated inhalation may cause toxic effects as noted under INHALATION (BREATHING). Prolonged or repeated exposure may cause central nervous system damage. Prolonged or repeated eye contact may cause inflammation of the membrane lining the eyelids and covering the eyeball (conjunctivitis). Prolonged or repeated skin contact may cause drying, cracking, redness, itching, and/or swelling (dermatitis).

CANCER INFORMATION: No known carcinogenicity. For more information, see SECTION 11: CARCINOGENICITY.

POTENTIAL ENVIRONMENTAL EFFECTS
Product is not expected to be toxic to fish. Also see SECTION 12: ECOLOGICAL INFORMATION.

SECTION 4: FIRST AID MEASURES

INHALATION (BREATHING): Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Oxygen should only be administered by qualified personnel. Someone should stay with victim. Get medical attention if breathing difficulty persists.
EYES: If irritation or redness from exposure to vapor develops, move away from exposure into fresh air. Upon contact, immediately flush eyes with plenty of lukewarm water, holding eyelids apart, for 15 minutes. Get medical attention.

SKIN: Remove affected clothing and shoes. Wash skin thoroughly with soap and water. Get medical attention if irritation or pain develops or persists.

INGESTION (SWALLOWING): Do NOT induce vomiting. Immediately get medical attention. Call 1-800-468-1760 for additional information. If spontaneous vomiting occurs, keep head below hips to avoid breathing the product into the lungs. Never give anything by mouth to an unconscious person.

NOTE TO PHYSICIANS: Treat symptomatically and supportively. Treatment may vary with condition of victim and specifics of incident. Call 1-800-468-1760 for additional information.

SECTION 5: FIRE FIGHTING MEASURES

FLASH POINT: 142°F (61°C) (minimum) Tag Closed Cup

FLAMMABLE LIMITS IN AIR: LOWER: 0.7 VOL% (approximately)  \nUPPER: 5.3 VOL% (approximately)

AUTOIGNITION TEMPERATURE: 635°F (335°C) (approximately)

HAZARDOUS COMBUSTION PRODUCTS: Decomposition and combustion materials may be toxic. Burning may produce carbon monoxide and unidentified organic compounds.

CONDITIONS OF FLAMMABILITY: Heat, sparks, or flame.

EXTINGUISHING MEDIA: Carbon dioxide, regular foam, dry chemical, water spray, or water fog.
NFPA 704
HAZARD IDENTIFICATION: This information is intended solely for the use by individuals trained in this system.

FIRE FIGHTING INSTRUCTIONS: Keep storage containers cool with water spray. A positive-pressure, self-contained breathing apparatus (SCBA) and full-body protective equipment are required for fire emergencies.

FIRE AND EXPLOSION HAZARDS: Vapor explosion hazard indoors, outdoors, or in sewers. Vapors may travel to ignition source and flashback. Vapors will spread along the ground and collect in low or confined areas. Run-off to sewer may create a fire hazard. Heated containers may rupture. "Empty" containers may retain residue and can be dangerous. Product is not sensitive to mechanical impact. Product may be sensitive to static discharge, which could result in fire or explosion.

SECTION 6: ACCIDENTAL RELEASE MEASURES
Remove all ignition sources. Do not touch or walk through spilled product. Stop leak if you can do it without risk. Wear protective equipment and provide engineering controls as specified in SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION. Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Ventilate area and avoid breathing vapor or mist. A vapor suppressing foam may be used to reduce vapors. Contain spill away from surface water and sewers. Contain spill as a liquid for possible recovery, or sorb with compatible sorbent material and shovel with a clean, sparkproof tool into a sealable container for disposal.

Additionally, for large spills: Water spray may reduce vapor, but may not prevent ignition in closed spaces. Dike far ahead of liquid spill for collection and later disposal.
SECTION 7: HANDLING AND STORAGE

HANDLING: Keep away from heat, sparks, or flame. Where flammable mixtures may be present, equipment safe for such locations should be used. Use clean, sparkproof tools and explosion-proof equipment. When transferring product, metal containers, including trucks and tank cars, should be grounded and bonded. Do not breathe vapor or mist. Use in a well ventilated area. Avoid contact with eyes, skin, clothing, and shoes. Do not smoke while using this product.

SHIPPING AND STORING: Keep container tightly closed when not in use and during transport. Store containers in a cool, dry place. Do not pressurize, cut, weld, braze, solder, drill, or grind containers. Keep containers away from heat, flame, sparks, static electricity, or other sources of ignition. Empty product containers may retain product residue and can be dangerous. See SECTION 14: TRANSPORTATION INFORMATION for Packing Group information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Provide general ventilation needed to maintain concentration of vapor or mist below applicable exposure limits. Where adequate general ventilation is unavailable, use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below applicable exposure limits. Where explosive mixtures may be present, equipment safe for such locations should be used.

PERSONAL PROTECTIVE EQUIPMENT

RESPIRATORY PROTECTION: Use NIOSH-certified P- or R-series particulate filter and organic vapor cartridges when concentration of vapor or mist exceeds applicable exposure limits. Protection provided by air purifying respirators is limited. Do not use N-rated respirators. Selection and use of respiratory protective equipment should be in accordance in the USA with OSHA General Industry Standard 29 CFR 1910.134; or in Canada with CSA Standard Z94.4.

EYE PROTECTION: Where eye contact is likely, wear chemical goggles; contact lens use is not recommended.
SKIN PROTECTION: Where skin contact is likely, wear neoprene, Viton®, polyvinyl alcohol (PVA), laminate (North Silver Shield/ 4H®) or equivalent protective gloves. Use of polyvinyl chloride (PVC) natural rubber (latex) or equivalent gloves is not recommended.

To avoid prolonged or repeated contact with products where spills and splashes are likely, wear appropriate chemical-resistant faceshield, boots, apron, whole body suits or other protective clothing.

PERSONAL HYGIENE: Use good personal hygiene. Wash thoroughly with soap and water after handling product and before eating, drinking, or using tobacco products. Clean affected clothing, shoes, and protective equipment before reuse. Discard affected clothing, shoes, and/or protective equipment if they cannot be thoroughly cleaned. Discard leather articles, such as shoes, saturated with the product.

OTHER PROTECTIVE EQUIPMENT: Where spills and splashes are likely, facilities storing or using this product should be equipped with an emergency eyewash and shower, both equipped with clean water, in the immediate work area.

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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE, APPEARANCE, AND ODOR: Liquid, clear, colorless and odorless.

ODOR THRESHOLD: Not applicable.

MOLECULAR WEIGHT: Not available.

SPECIFIC GRAVITY: 0.77 at 60°F (15.6°C) (water = 1)

DENSITY: 6.4 LB/US gal (770 g/l)

VAPOR DENSITY: 5 (air = 1) (approximately)

VAPOR PRESSURE: 0.6 mm Hg at 68°F (20°C) Maximum
              0.5 mm Hg at 68°F (20°C) Typical

BOILING POINT: 376° to 408°F (191° - 209°C)

FREEZING/MELTING POINT: -76°F (-60°C) (maximum)

pH: Not applicable.

EVAPORATION RATE: less than 0.1 (butyl acetate = 1)
SOLUBILITY IN WATER: Insoluble.

FLASH POINT: 142°F (61°C) (minimum) Tag Closed Cup

FLAMMABLE LIMITS IN AIR: LOWER: 0.7 VOL% (approximately)  
UPPER: 5.3 VOL% (approximately)

AUTOIGNITION TEMPERATURE: 635°F (335°C) (approximately)

SECTION 10: STABILITY AND REACTIVITY

STABILITY: Stable under normal temperatures and pressures. Avoid heat, sparks, or flame.

INCOMPATIBILITY: Avoid oxidizing agents.

REACTIVITY: Polymerization is not known to occur under normal temperature and pressures. Not reactive with water.

HAZARDOUS DECOMPOSITION PRODUCTS: None under normal temperatures and pressures. See also SECTION 5: HAZARDOUS COMBUSTION PRODUCTS.

SECTION 11: TOXICOLOGICAL INFORMATION

SENSITIZATION: Based on best current information, there is no known human sensitization associated with this product.

MUTAGENICITY: Based on best current information, there is no known mutagenicity associated with this product.

CARCINOGENICITY: Based on best current information, there is no known carcinogenicity as categorized by ACGIH A1 or A2 substances; as categorized by IARC Group 1, Group 2A, or Group 2B agents; or as listed by NTP as either known carcinogens or substances for which there is limited evidence of carcinogenicity in humans or sufficient evidence of carcinogenicity in experimental animals.

REPRODUCTIVE TOXICITY: Based on best current information, there is no known reproductive toxicity associated with this product.
TERATOGENICITY: Based on best current information, there is no known teratogenicity associated with this product.

TOXICOLOGICALLY SYNERGISTIC PRODUCT(S): Based on best current information, there are no known toxicologically synergistic products associated with this product.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICITY: According to the California Code of Regulation, toxicity to aquatic life, specifically fish, is determined using an acute 96 hour bioassay. A material is non-hazardous if the LC$_{50}$ is $>500$ mg/L. This product passed the bioassay with 100% fish (Rainbow Trout) survival at 750 mg/L.

OCTANOL/WATER PARTITION COEFFICIENT: Not available.

VOLATILE ORGANIC COMPOUNDS: 100 WT%; 6.4 LB/US gal; 770 g/l As per 40 CFR Part 51.100(s).

SECTION 13: DISPOSAL CONSIDERATIONS

DISPOSAL: Dispose in accordance with federal, state, provincial, and local regulations. Regulations may also apply to empty containers. The responsibility for proper waste disposal lies with the owner of the waste. Contact Safety-Kleen regarding proper recycling or disposal.

USEPA WASTE CODE(S): This product, if discarded, is not expected to be a characteristic or listed hazardous waste. Processing, use, or contamination by the user may change the waste code(s) applicable to the disposal of this product.

SECTION 14: TRANSPORT INFORMATION

DOT: Bulk Packages (>119 Gallons):

Non-bulk Packages (<120 Gallons):
Shipping Name: Cleaning compounds (Petroleum naphtha) (Not US DOT regulated). UN/NA #: None. Hazard Class: None Packing Group: None Required Label(s): None

*See 49 CFR 173.150(f)(1-4)
TDG: Not TDG Regulated Goods.
EMERGENCY RESPONSE GUIDE NUMBER: 128
Reference North American Emergency Response Guidebook

SECTION 15: REGULATORY INFORMATION

USA REGULATIONS

SARA SECTIONS 302 AND 304: Based on the ingredient listed in SECTION 2, this product does not contain any "extremely hazardous substances" listed pursuant to Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) Section 302 or Section 304 as identified in 40 CFR Part 355, Appendix A and B.

SARA SECTIONS 311 AND 312: This product poses the following health hazards as defined in 40 CFR Part 370 and is subject to the requirements of sections 311 and 312 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA):
  Immediate (Acute) Health Hazard
  Delayed (Chronic) Health Hazard
  Fire Hazard

SARA SECTION 313: This product does not contain "toxic" chemicals subject to the requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR Part 372.

CERCLA: Based on the ingredient listed in SECTION 2, this product does not contain any "hazardous substances" listed pursuant to the Comprehensive Environmental Response, Compensation and Liability Act of 1980 (CERCLA) in 40 CFR Part 302, Table 302.4.

TSCA: The component of this product is listed on the TSCA Inventory.

CALIFORNIA: This product does not contain detectable amounts of any chemical known to the State of California to cause cancer.

This product does not contain detectable amounts of any chemical known to the State of California to cause birth defects or other reproductive harm.
CANADIAN REGULATIONS
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all information required by the CPR.

WHMIS: Class B3 - Combustible Liquid

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA):
The component of this product is listed on the Canadian Domestic Substances List (DSL).

SECTION 16. OTHER INFORMATION

REVISION INFORMATION: Section 1, Product Part Number, Section 3, Emergency Phone Numbers.

LABEL/OTHER INFORMATION: This product complies with the requirements of MIL-PRF-680 for Type II Degreasing Solvent. It is included on the MIL-PRF-680 Products List.

User assumes all risks incident to the use of this (these) product(s). To the best of our knowledge, the information contained herein is accurate. However, Safety-Kleen assumes no liability whatsoever for the accuracy or completeness of the information contained herein. No representations or warranties, either express or implied, or merchantability, fitness for a particular purpose or of any other nature are made hereunder with respect to information or the product to which information refers. The data contained on this sheet apply to the product(s) as supplied to the user.

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